

Made in the USA Pedestals by the Best Craftsmen in the Industry

These Heavy-Gauge Steel Pedestals Withstand Category 5 Hurricane Force Winds and Anything Else Mother Nature Throws at Them.

When you're looking for the very best quality pedestal for intercoms, card readers, keypads, entry/exit buttons, biometric readers, telephone entry systems, housings, and other access control device, one of our stock or custom-made poles will meet your needs.

The design and manufacturing teams consider every detail to ensure your needs are met. Craftsmen pay attention to every detail during fabrication — even going so far as to blend the radius corners of a custom pedestal to match the radius corners of your access control device. Details matter so our craftsmen use creativity and expertise to ensure your pedestal solution portrays your access control devices in the best presentation possible.

In fact, the fabrication team is made up of former installers themselves. They know the pitfalls of being on location when something goes wrong. Because of this, they help the engineers define the standards and practices incorporated into CAD designs to ensure every installation will be easy. For custom poles, everything can be pre-cut, lined up, and matched to accept bolts, wires, and devices so installation work is minimized. There is nothing better than an installation that goes perfectly and looks stunning.



EVERYTHING UNDER ONE ROOF

Our poles are manufactured in a 20,000 square foot facility that is clean, organized, and contains the world's best equipment for pedestal production. This allows better control of timelines more so than other fabricators because the factory consolidates numerous operations under a single roof. Rarely do processes need to be outsourced.

In-house capabilities

- Cut (saw, waterjet, plasma)
- Weld (MIG, TIG)
- Shear
- Polish (#4 finish, ISO grit)
- Bend
- Pre-treatment (phosphoric acid wash)
- Punch
- Powder coat (powder, bake, cool)
- Drill/Tap
- Laser Cutting

Outsource Capabilities

- Galvanize (generally two-week lead time)
- Wet Paint including clear coat (generally two-week lead time)

Unavailable for now

- Anodize (aluminum only)

CUSTOM DESIGN

While you could try to find a local fabricator to build a custom pole, local metal fabricators can't provide you specialized products and services found in this manufacturing facility. This facility has been designing and fabricating mounting solutions for nearly 20 years. A deep understanding of the devices, technologies, manufacturers, installation requirements, construction timelines, and other criteria that present themselves can head off problems to improve your success. This industry knowledge and experience separates our poles from "the local fabrication shop" making these poles the right solution provider for your needs.

Our facility has a large library of industry access control devices including their dimensions, cutout specifications, and mounting hole patterns. This helps in designing your pedestal solution accurately. If the device you're using is not in the system, then we may request an installation guide, a link to the manufacturer's web page, or something that gives us the details on size and installation of the device.

If you don't see what you need on IntercomsOnline.com, contact us and let us help you get the exact pole you need. We provide free CAD designs and quotes. You will not be charged for design work. We'll typically provide you with drawings and pricing within 24-48 hours. Standard lead time for any custom project is 12-15 business days from receipt of the PO. If you need something faster, you can pay a "rush fee" to move your order up to the front of the production line.



MATERIALS AVAILABLE

The manufacturing facility stocks numerous sheets and tubes for timely custom work, and we can advise you on the best choice for your needs. Materials in stock include:

- Carbon Steel (for powder coating or galvanizing), various gauges
- #304 Stainless Steel (industry standard), various gauges
- #316 Stainless Steel (marine-grade), various gauges
- Aluminum, a limited variety of gauges

ZINC RICH PRIMER

We strongly encourage using zinc rich primer as a pre-coat for projects requiring powder coating. It serves a dual role as both a bonding agent between the steel and the powder, and as an excellent rust preventer and protector. Although powder coatings are extremely durable, exceptionally resistant to corrosion, and able to withstand exposure to harsh UV rays, in some circumstances a dual layer, with rich zinc primer as the base layer is required to achieve optimal corrosion resistance and meet specific appearance requirements. In these cases, you should request this zinc rich primer base coat as part of your project.



POWDER COATING

A TCI 9000 series (or equivalent) outdoor-rated TGIC polyester powder coat is applied to powder-coated poles. This coating has excellent flexibility, durability, and corrosion protection.

There are stock colors to choose from, or we can provide color charts from these providers: TCI, Intech Powder, or RALcolor.

STOCK COLORS

Black

- DF Black Wrinkle III (#6017-91612)
- SD Fine Black Tex (#9012-91684)
- SD Flat Black (#9030-90922)

Yellow

- RAL 1003 Wrinkle (#191009-0083499)
- Golden Yellow Gloss (#9810-1070)

White

- Sky White Wrinkle (#8017-93223)
- Sky White II Gloss (#9910-9887)

Silver (metallic)

- Anodized Aluminum (#9611-01405)
- Satin Nickel 2 (#9411-01414-1)
- Stardust Silver EI 104 (#9811-0640)

Gray

- Telegray 4 (#9840-72006R)

Bronze

- Oil Rubbed Bronze (#9211-01410)

Clear Coat

- SO 90 Clear (#9910-01289)

CUSTOM COLORS

You may choose from other colors found in the following color systems:

- TCI Powder
- Intech Powder
- RAL Color Chart

GALVANIZING

Galvanizing is an excellent rust inhibitor and can meet the needs of industrial projects. Applying a powder coating finish over galvanized material is not recommended, but is available. The galvanized process covers the steel in a rough finish that will ultimately present a final rough finish to any powder coating applied. (For carbon steel only.)

STAINLESS STEEL BRUSHED #4 FINISH

The world's best machines are used to produce a beautiful, uniform, brushed #4 polish (180 grit) on stainless steel surfaces to give your project an elegant look to match your architectural facade. (For stainless steel only.)

